PHILIP MORRIS
U.S.A.

MATERIAL SPECIFICATION

D/M CODE:	12-471-D
DATE:	12/21/93
SUPERSEDES:	7/16/93
DESCRIPTION:	72MM X 3500M WHITE SGL PPT KC 265M2
TYPE:	PERFORATED TIPPING
STATUS:	CURRENT

BRANDS: VIRGINIA SLIMS LIGHTS 100 REGULAR FTB/& "NEW ISO" 00640(STD)/& 00640(NIS)

UNPERFORATED TIPPING PAPER DESCRIPTION: 72MM X 3500M WHITE SGL PPT KC 265M2 11-470-A

TYPE OF PERFORATION: LASER PERF.

PERFORATION R.T.D.: 3.00cm +/- 0.30cm

TESTED AT: 17.5CC/SEC.ON MODIFIED PM HEAD

NUMBER OF ROWS: 2

HOLES/INCH/ROW: 25 TO 35

BAND LOCATIONS:

A. DISTANCE BETWEEN PERFORATIONS: 24.00mm +/- 1.00mm

B. PERFORATED BAND WIDTH: 1.50mm +/- 0.50mm

C. EDGE OF PERF. BAND TO EDGE OF TIPPING PAPER: 22.50mm +/- 1.00mm

REASON FOR CHANGE: PERFORATION RTD/PM PERF CODE CHANGED FROM 2.0CM (12-471-C) TO 3.0CM (12-471-D)

CC: L/V QA

E. W. WESTON M/C, EW-2

2054446086

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TECHNICAL SERVICES

SAP BOM 5/5-1-95

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